



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3574-6

Job Sheet 195777



Part No: D3574-6

Job Qty: 2 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 6/13/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV B IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	6/13/19	6/13/19	0.17	0.79	Waterjet - Flow		DL 19/06/12
110	QC 2	2 pcs	6/13/19	6/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		DL 19/06/12
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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120 QC 8	2 pcs	6/13/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Small Fab - 2 - B4B	2 pcs	6/13/19	0.00 0.42	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
140 QC 5	2 pcs	6/13/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
150 Packaging 3-1 - Stock - B4B	2 pcs	6/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	

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					Packaging 3 - 7 - B4B			
					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
160 QC 21 - SA	2 pcs	6/13/19	0.00 0.00	QC 21 - SA - 21	DAS 21	JUN 17 2019		
				QC 21 - SA - 70	9-89			
				QC 21 - SA - 53				
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)								
FG 234								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	64 sf (32 ea)	100-Waterjet - Flow - 1					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	64	2,965	0				
Part Specifications								
Specifications could not be found.								

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DART AEROSPACE LTD		Work Order:	195777
Description: Cabin Floor Protector		Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.00	/		VDC-02	
7.37	+/-0.030	7.35	/		Tape	
11.00	+/-0.030	11.00	/			
15.25	+/-0.030	15.20	/			
25.87	+/-0.030	25.87	/			
39.75	+/-0.030	39.76	/			
44.75	+/-0.030	44.70	/			
58.38	+/-0.030	58.35	/			
63.50	+/-0.030	63.52	/			
65.25	+/-0.030	65.20	/			
10.25	+/-0.030	10.25	/			
11.87	+/-0.030	11.95	/			
14.75	+/-0.030	14.75	/			
26.00	+/-0.030	26.00	/			
40.87	+/-0.030	40.85	/			
45.00	+/-0.030	45.00	/			
48.00	+/-0.030	48.00	/			
55.13	+/-0.030	55.13	/			
61.25	+/-0.030	61.25	/			
61.88	+/-0.030	61.88	/			
64.63	+/-0.030	64.63	/			
1.13	+/-0.030	1.15	/			
7.63	+/-0.030	7.65	/			
11.00	+/-0.030	11.00	/			
22.10	+/-0.030	22.15	/			
22.50	+/-0.030	22.50	/			
24.50	+/-0.030	24.50	/			
35.13	+/-0.030	35.15	/			
36.50	+/-0.030	36.50	/			
40.00	+/-0.030	40.00	/			
41.88	+/-0.030	41.88	/			
43.63	+/-0.030	43.60	/			
6.75	+/-0.030	6.76	/			
9.50	+/-0.030	9.50	/			

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FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.38	+/-0.030	10.35	/		VDC-02	
14.50	+/-0.030	14.50	/		Tape	
16.75	+/-0.030	16.75	/			
18.94	+/-0.030	18.95	/			
19.00	+/-0.030	19.00	/			
24.13	+/-0.030	24.15	/			
33.88	+/-0.030	33.89	/			
39.50	+/-0.030	39.55	/			
40.25	+/-0.030	40.20	/			
43.50	+/-0.030	43.50	/			
46.60	+/-0.030	46.65	/			
0.125	+/-0.010	0.128	/			

Measured by: JRB Date: 6/12/19	Audited by: DAS 40 Date: JUN 13 2019	Prototype Approval: N/A Date: N/A
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Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	09.05.15	Dimensions updated per Dwg Rev B	KJ	



Container No: S189648



Part: D3574-6

Job No: 195777

Serial No/Batch: S189648

Revision:

Inspector:

Exp Date:

Instr:

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Date: 06/12/19